

# Direct Color Systems®

DTG (Direct to Garment) / DTS (Direct to Substrate) Printing with UV LED Inks is Now Available in One Printer  
No Pretreatment Necessary



0 Wash 60% Cotton, 28% Polyester, 12% Rayon Blend



30 Wash 60% Cotton, 28% Polyester, 12% Rayon Blend



75 Wash 60% Cotton, 28% Polyester, 12% Rayon Blend



0 Wash 100% Polyester



30 Wash 100% Polyester



75 Wash 100% Polyester



0 Wash 100% Cotton



30 Wash 100% Cotton



75 Wash 100% Cotton

Print Mode:  
Resolution:  
Testing Process:  
Notes:

Color Only  
Multiple resolutions were used during testing - 1440 Uni or Bi Directional, 720 Uni or Bi Directional  
Print, Press, Wash and Dry Cycles  
Garment is printed with IRF4 ink and compatible Direct Jet F4 Edition UV LED printer. Garment is then heat pressed for 1 minute at 300 °F / 149 °C  
IRF4 UV inks are unique in that they are flexible enough to use for DTG/T-Shirt printing and cure with both a UV LED light and/or heat.  
DCS recommends heat pressing printed shirts at 300 °F / 176 °C for 1 minute to ensure all UV monomers are cured.

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